

Chromating METAPAS B Black

The Chromating METAPAS B Black is used for chromating of zinc coatings, which have been deposited from acidic as well as from alkaline electrolytes. The black chromating solution is used at room temperature and produces a deep black, uniform surface, which is resistant to abrasion and flexing.

With a reduced content of METAPAS Agent, this chromating suits excellent for a uniform olive chromating especially on zinc plated bulk articles which are difficult to plate because of their part geometry.

Chromating METAPAS B Black can be used for both, rack- and barrel application.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

Important:

Please read this instruction carefully prior to the use of the process and carefully follow all the parameters that have a direct influence on the operation. We reserve the right to make technical changes. In the interest of safety, please pay attention to the hazard warnings on the labels of the containers. The minimum shelf life of the products is included on the labels and is also available in the appropriate Quality Assurance (QA03).

The current IMDS number of the layer deposited from the process is available on the internet at www.schloetter.com/downloads.

For the storage of chemical products the TRGS 510 must be followed. not be applied to storage.

If the additives used in this process contain a SVHC-substance, then this will be specified in the corresponding Material Safety Data Sheet, section 15.

