

Degreaser SLOTOCLEAN AK FSA

The Degreaser SLOTOCLEAN AK FSA is a weak alkaline cleaner for degreasing of aluminium, aluminium alloys and zinc die cast. Removal of paste from polished zinc die cast must be supported by ultrasonic.

Degreaser SLOTOCLEAN AK FSA is also suitable for degreasing of copper, brass and depending on the degree of greasing also for steel parts.

Nearly non-foaming when operated at temperatures > 60 - 70 °C is an outstanding feature of Degreaser SLOTOCLEAN AK FSA and is therefore especially recommended for application in spray plants. Additional surfactants should not be added as they would disable this feature. For this reason the degreaser should be operated without degreaser additives.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

Important:

Please read this instruction carefully prior to the use of the process and carefully follow all the parameters that have a direct influence on the operation. We reserve the right to make technical changes. In the interest of safety, please pay attention to the hazard warnings on the labels of the containers. The minimum shelf life of the products is included on the labels and is also available in the appropriate Quality Assurance (QA03).

The current IMDS number of the layer deposited from the process is available on the internet at www.schloetter.com/downloads.

For the storage of chemical products the TRGS 510 must be followed.

If the additives used in this process contain a SVHC-substance, then this will be specified in the corresponding Material Safety Data Sheet, section 15.

BATH **02010-E**



Dr.-Ing. Max Schlötter GmbH & Co. KG Talgraben 30 73312 Geislingen/Steige Germany Page 1 of 4

Tel. +49(0)7331-205-0 Fax +49(0)7331-205-123 <u>info@schloetter.com</u> www.schloetter.com



Issue 17.04.2014

Certified Quality Company according to DIN EN ISO 9001: 2008 DIN EN ISO 14001: 2004