

Degreaser

SLOTOCLEAN EL 210

Degreaser SLOTOCLEAN EL 210 is a universal cleaning process for electrolytic degreasing of steel and non-ferrous metals, as well as for immersion degreasing of steel. Make-up of the degreaser is with liquid concentrates.

Steel parts may be degreased electrolytically with cathodic and anodic poling. Special care must be taken that the final step of the degreasing sequence should always be an adequate anodic poling period. A separate tank is recommended for the anodic degreasing of non ferrous metals.

It's operated with two components: Degreaser Concentrate SLOTOCLEAN EL 211 and a degreaser additive according to the assigned task. Our Summary Degreaser Additives (BATH 02300-E) informs you about the different possible combinations.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

Important:

Please read this instruction carefully prior to the use of the process and carefully follow all the parameters that have a direct influence on the operation. We reserve the right to make technical changes. In the interest of safety, please pay attention to the hazard warnings on the labels of the containers. The minimum shelf life of the products is included on the labels and is also available in the appropriate Quality Assurance (QA03).

The current IMDS number of the layer deposited from the process is available on the internet at www.schloetter.com/downloads.

For the storage of chemical products the TRGS 510 must be followed.

If the additives used in this process contain a SVHC-substance, then this will be specified in the corresponding Material Safety Data Sheet, section 15.

