

# Post-Dip Solution METAPAS CC

The adhesion of yellow chromate layers can be considerably improved by the use of Post-Dip Solution METAPAS CC. The corrosion resistance of the chromate layer is significantly increased at the same time. The use has proven to be successful especially in case of surfaces plated in a weakly acidic electrolyte or parts with a complicated geometry where the drying process could bleach out the chromate films.

Due to the improved adhesion of the chromate film, the use of Post-Dip Solution METAPAS CC is beneficial for parts that are formed after the chromating process (crimping) or to be subsequently lacquered.

The chromated and rinsed parts are immediately dried after dipping into Post-Dip Solution METAPAS CC.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

#### Important:

Please read this instructions carefully prior to the use of the process and carefully follow all the parameters that have a direct influence on the operation. We reserve the right to make technical changes. In the interest of safety, please pay attention to the hazard warnings on the labels of the containers. The minimum shelf life of the products is included on the labels and is also available in the appropriate Quality Assurance (QA03).

The current IMDS number of the layer deposited from the process is available on the internet at [www.schloetter.com/downloads](http://www.schloetter.com/downloads).

For the storage of chemical products the TRGS 510 must be followed.

**If the additives used in this process contain a SVHC-substance, then this will be specified in the corresponding Material Safety Data Sheet, section 15.**

