

# Passivation

## SLOTOPAS ZNT 40

Passivation SLOTOPAS ZNT 40 is used for passivating of electro deposited zinc-nickel alloy layers. On Zn-Ni surfaces it produces a **chromium(VI)-free** protection layer with a good corrosion behaviour.

Passivation SLOTOPAS ZNT 40 contains trivalent chrome compounds and is free from **Cr(VI)** and **fluoride**.

Requirements on the corrosion resistance of the layer system according to DIN 50979 are fulfilled with and without previous heat ageing (24 h / 120 °C) for both rack- and barrel parts.

For the further improvement of the corrosion protection a sealant or topcoat of our SLOTOFIN series can be applied additionally.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance only. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

### Important:

Please read this instruction carefully prior to the use of the process and carefully follow all the parameters that have a direct influence on the operation. We reserve the right to make technical changes. In the interest of safety, please pay attention to the hazard warnings on the labels of the containers. The minimum shelf life of the products is included on the labels and is also available in the appropriate Quality Assurance (QA03).

The current IMDS number of the layer deposited from the process is available on the internet at [www.schloetter.com/downloads](http://www.schloetter.com/downloads).

For the storage of chemical products the TRGS 510 must be followed.

**If the additives used in this process contain a SVHC-substance, then this will be specified in the corresponding Material Safety Data Sheet, section 15.**

