

# Chromating METAPAS 131 CA

The Chromating METAPAS 131 CA is preferably used for chromating of zinc-, cadmium- and cadmium alloy coatings which were mainly deposited from alkaline electrolytes. Chromating METAPAS 131 CA forms dark olive chromate films.

The Chromating METAPAS 131 CA operates as a one-step process and is suitable for both rack- and barrel application.

The information in this data sheet is based on laboratory as well as practical experience. Figures quoted for operating limits and replenishment quantities are for guidance only. Actual values necessary will depend on the components being plated (material and geometry), their application and plating plant conditions.

#### Important:

Please read this instructions carefully prior to the use of the process and carefully follow all the parameters that have a direct influence on the operation. We reserve the right to make technical changes. In the interest of safety, please pay attention to the hazard warnings on the labels of the containers. The minimum shelf life of the products is included on the labels and is also available in the appropriate Quality Assurance (QA03).

The current IMDS number of the layer deposited from the process is available on the internet at [www.schloetter.com/downloads](http://www.schloetter.com/downloads).

For the storage of chemical products the TRGS 510 must be followed.

**If the additives used in this process contain a SVHC-substance, then this will be specified in the corresponding Material Safety Data Sheet, section 15.**

